

## Receiving Report

Date: 15-01-21  
 Supplier: ThyssenKrup

Batch No: 131322  
 Dart P/O: 26885

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☒  
 New Supplier Yes ☐ No ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒  
 Shipment Complete: Yes ☒ No ☐ N/A ☒  
 QC18 Inspection OK 1501/20 N/A ☒  
 Work Order                      N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver

QC12

Production/Admin:

Date                     

Received/Costing                     

Initial                     

Location

## Page 1 of 1

All amounts are calculated in domestic currency.

## All Line Item Types

All Currencies

Vendor ID

[illegible]



## B I L L O F L A D I N G

No: PEC 914889

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 19Jan15 at 11:38 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frnt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI (905-5321422)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-755265- 1 Your PO # PO26885  
Part # M304S12GA Rel # CHANTAL

STAINLESS STEEL SHEET 304-2B  
.1050 Nom X 48.0000" X 96.0000"

AS PER ASTM A240

Heat Number  
A2400889

Tag No  
371518

Quantity  
96.00 SFT

PCS  
3

Wt LBS  
421

MTR

2) Our Order PEC-755265- 2 Your PO # PO26885  
Part # M304S16GA Rel # CHANTAL

STAINLESS STEEL SHEET 304-2B  
.0600 Nom X 48.0000" X 96.0000"

AS PER ASTM A240

B/O

3) Our Order PEC-755265- 3 Your PO # PO26885  
Part # M6061T6S.063 Rel # CHANTAL

ALUMINUM SHEET 6061 T6  
.0640 Nom X 48.0000" X 144.0000"

AS PER ASTM B209

Heat Number  
24943/01/00

Tag No  
371525

Quantity  
96.00 SFT

PCS  
2

Wt LBS  
86

MTR

4) Our Order PEC-755265- 4 Your PO # PO26885  
Part # M7075T6S.050 Rel # CHANTAL

ALUMINUM SHEET 7075-T6  
.0500 Nom X 48.0000" X 144.0000"

AS PER ASTM B209

I/C FROM USA BRANCH

MTR

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship To: ( 1 )  
DART AEROSPACE

No: PEC 914889  
Ship Date 19Jan15 at 11:38 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp CARMELA AGNIHOTRI (905-5321422)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

Heat Number	Tag No	Quantity	PCS	Wt LBS
661074A5	371526	48.00 SFT	1	35
TOTAL:		Tags 3	PCS 6	LBS 542

Heat Number  
24943/01/00  
661074A5  
A2400889

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 2 SKIDS GW. 746 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
STAINLESS STEEL SHEET 304-2B  
1650 Nom X 48.000" X 96.0000"  
PART NO. M304ST26A

PO: R4P026855 / CHANTAL  
We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results  
BL PEC-914889-001  
13Jan15  
Pg 1/1

## 产品质量证明书 MATERIAL TEST CERTIFICATE

订单号: EX1312506GS  
品名: COLD ROLLED STAINLESS  
Order No.: GLOBAL STAINLESS STEEL, INC.  
Commodity: STEEL SHEETS  
Order: 货方: GLOBAL STAINLESS STEEL, INC.  
使用厂家: GLOBAL STAINLESS STEEL, INC.  
Specification: 标准: EN10088-2A5TM A240A240M

牌号: 304  
Type: 2B/PAPER  
表面加工: Surface Finish  
编号: EX1312506  
Invoice No.:  
发行日期: 2014/7/21

无锡宝昌金属制品有限公司  
Wuxi Baichang Metal Products Co., Ltd

PAGE 2 OF 2

序号 No.	货物编号 Product No.	产品尺寸			数量 Number	重量 Weight Kg	拉伸试验			表面 硬度 Hardness HRB	炉批号 HEAT NO.	化学成分							
		Product Size					Tensile Test					Chemical Composition (%)							
		厚度 Thickness MM	宽度 Width MM	长度 Length MM			屈服强度 0.2%YS N/mm <sup>2</sup>	抗拉强度 TS N/mm <sup>2</sup>	延伸率 EL %			C	Si	Mn	P	S	Ni	Cr	N
8	140721008	0.60960	1219.2	2438.4	122	1824	253	677	51.0	85	A1401986	0.040	0.480	1.1200	0.0280	0.0010	8.0100	18.060	0.0279
9	140721009	0.88900	1219.2	3048.0	34	900	263	670	32.0	84	A2400624	0.040	0.480	1.2600	0.0370	0.0010	8.0200	18.330	0.0400
10	140721010	1.21920	1219.2	2438.4	32	886	261	665	38.0	84.5	A2400888	0.040	0.500	1.1900	0.0370	0.0010	8.0100	18.040	0.0400
11	140721011	1.21920	1219.2	3048.0	26	902	261	665	38.0	84.5	A2400888	0.040	0.500	1.1900	0.0370	0.0010	8.0100	18.040	0.0400
12	140721012	1.52400	1219.2	3048.0	41	1780	261	665	55.0	85	A0400849	0.050	0.450	1.0900	0.0350	0.0010	8.0200	18.120	0.0400
13	140721015	2.66700	1219.2	2438.4	20	1265	267	675	60.0	80	A2400889	0.050	0.470	1.1600	0.0370	0.0010	8.0200	18.250	0.0400
14	140721016	2.66700	1219.2	3048.0	11	870	267	675	60.0	80	A2400889	0.050	0.470	1.1600	0.0370	0.0010	8.0200	18.250	0.0400
15	140721017	3.04800	1219.2	2438.4	14	978	278	665	50.0	82.5	A1304650	0.040	0.450	1.1100	0.0360	0.0010	8.0400	18.060	0.0500
16	140721018	3.04800	1219.2	3048.0	10	877	278	665	50.0	82.5	A1304650	0.040	0.450	1.1100	0.0360	0.0010	8.0400	18.060	0.0500
备注 (Remarks) : 1.尺寸和表面: 合格 Size and Surface : Guaranteed																			
兹证明所列产品均符合订单和标准的制造要求												技术本部 TECHNICAL DEPT.							
WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE ORDER AND SPECIFICATION *此报告仅可完全复制 *The report can only be copied completely												无锡宝岛金属制品有限公司 WUXI BAODAO METAL PRODUCTS CO., LTD. 010-60441000							

备注 (Remarks):  
1. 尺寸和表面: 合格  
Size and Surface: Guaranteed

兹证明所列产品均符合订单和标准的制造要求  
WE HEREBY CERTIFY THAT THE MATERIAL HEREIN  
HAS BEEN MADE IN ACCORDANCE WITH THE ORDER AND  
SPECIFICATION  
\*此报告可完全复制  
\*The report can only be copied completely

技术本部  
TECHNICAL DEPT.

无锡宝昌金属制品有限公司  
Wuxi Baichang Metal Products Co., Ltd



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 7075-T6  
0.0500 Nom X 48.0000" X 144.0000"  
PART NO. M7075T6S:050

PO/Ref: PO26885 /CHANTAL

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-914889-004

13Jan15

Signed by: *[Signature]*

Pg 1/2

**KAISER**  
**ALUMINUM**  
FABRICATED PRODUCTS

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CUSTOMER PO NUMBER: 5400207336-100		WORK PACKAGE: ALFLR01673-48		PRODUCT DESCRIPTION: HT Flat Sheet	
KAISER ORDER NUMBER: 1165209	LINE ITEM: 10	SHIP DATE: 01/30/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T6
WEIGHT SHIPPED: 3794 LB	QUANTITY: 108 PCS EST.	B/L NUMBER: 2046182	GAUGE: 0.0500 IN	WIDTH: 48.000 IN	LENGTH: 144.000 IN
SHIP TO: COPPER & BRASS SALES 404 CENTURA COURT SPARTANBURG, SC 29303 US			SOLD TO: COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48066 US		

MHU 1752649: LOT 661074A5: 108 pieces

### Certified Specifications

AMS 4045/RevA AMS-QQ-A-250/12/RevA ASTM B 209/Rev1C CMMP 019/RevD CMMP 025/RevU

Test Code: 1512

### Test Results:

LOT: 661074A5 CAST: 597 DROP: 06 INGOT: 1

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T6	LT / 02 (Min:Max)	83.8 : 84.3 (578 : 581)	73.5 : 73.7 (507 : 508)	11.6 : 13.6

(ASTM E1251)

Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.20	1.4	0.05	2.5	0.19	5.7	0.03	0.01	0.01	TOT 0.05

Chemistry:

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4322686

Kaiser Order Number: 1165209

Line Item: 10

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403583263

CstAr

CstOr PEC-263882

Wgt.: 34.906 LB

Date 12/26/2014

*[Signature]*



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 7075-T6  
.0500 Nom X 48.0000" X 144.0000"  
PART NO. M7075T6S.050

PO/Rel PO26885

/CHANTAL

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-914889-004

13Jan15

Pg 2/2

Signed by: 

**KAISER**  
**ALUMINUM**  
FABRICATED PRODUCTS

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

*Best in Class*

### CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

#### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. \* was melted in the United States of America or a qualifying country per DEARS 220.872-1(a), was manufactured in the United States of America, and meets the requirements of DEARS 212.223 for domestic content. \* has been thermally processed in compliance with AMS 2772, where applicable. \* is mercury free, within the limits of detection of ASTM E1251 (<1ppm). \* is in compliance with RoHS 2, European Union Directive 2011/65/EU. \* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4322886  
Kaiser Order Number: 1165209  
Line Item: 10

Page 2 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD

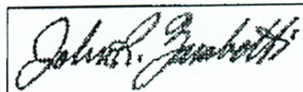
Del.: 2403583263

CstAr

CstOr PEC-263882

Wgt.: 34.906 LB

Date 12/26/2014





# THYSSENKRUPP MATERIALS NA

DART AEROSPACE  
ALUMINUM SHEET 6061 T6  
0640 Nom X 48.0000" X 144.0000"  
PART NO. M6061T6S.063

PO/Rel PO2685 /CHANTAL  
We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by:

*[Signature]*

Certificate of Mill Test Results  
BL PEC-914889-003  
13Jan15  
Pg 1/2



## Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85201723 04 / 6  
Rev.: 0  
Seite / page: 1 von / of 2  
Datum / date: 2014 06 30

<b>Auftraggeber / customer:</b> ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON  <b>Warenempfänger / consignee:</b> ThyssenKrupp Materials NA 2821 Langstaff Rd CDN-L4K 5C6 CONCORD, ON	Bestell Nr. / order no.:	PEC-256624
	Datum / date:	2014 03 12
	Auftragsbest. Nr. / order confirm no.:	672807
	Datum / date:	2014 03 13
	Lieferschein Nr. / delivery note:	85201723
	Datum / date:	2014 07 31

<b>Produkt / product</b>	<b>Bedingungen / terms</b>
Form / form: Sheet	Technische Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 10
Dim. / dim.: [inch]: 0,063x48,00x144,00	AMS 4027N, 07.2008
	ASME SB-209, 2011a
	Sondervorschrift / special terms:

AB-Pos. ord.-item.	BNr/Los/Teillos Lot/No./Part	Guss Nr. cast no.	Werkstoff material	Kollo packno.	Gewicht netto weight net	Stk. pcs.
06	24943/01/00	01/0063229/4	6061	6728070003	4007,937 lbs	94

Chemische Zusammensetzung ([%] Gewichtsanteile) / Chemical composition ([%] weight proportion (OES))											
Guss Nr. / cast no.	material	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0063229/4	6061 actual	0,69	0,43	0,23	0,14	0,90	0,16	0,07	0,05	0,02	0,03

Zugprüfung LT / tensile test LT							
BNr/Los	Zustand	Richtung	Tests	UTS	YS	A2"	
Lot/No.	temper	direction		[ksi]	[ksi]	[%]	
			spec.min.	42,0	35,0	10	
			spec.max.	-	-	-	
24943/01	T6	LT	2	from	48,4	40,6	14
24943/01	T6	LT		to	48,7	40,9	15

Sonstige Prüfungen / other tests
Biegeversuch: OK. / Transverse bend test: OK.
Maßkontrolle: OK. / Dimensional Check: OK.
Oberfläche: OK. / Surface inspection: OK.



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6  
0640 Nom X 48.0000" X 144.0000"  
PART NO. M6061T6S.063

PO/Rel PO26885

/CHANTAL

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-914889-003

13Jan15  
Pg 2/2

Signed by:




### Abnahmeprüfzeugnis 3.1 (EN 10204) Inspection certificate - mill certificate

Nr.: 85201723

04 / 6

Rev.: 0

Seite / page:

2 von / of 2

Datum / date:

2014 06 30

Zertifiziert nach / certified to ISO 9001 ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werksachverständiger / factory specialist	E-Mail / e-mail
Rendl Herbert	h.rendl@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1304 3/2 GA  
 RECEIVED BY: S. Davis  
 DATE: 15/01/22  
 P/O#: 26885  
 QUANTITY ORDERED: 48  
 THICKNESS ORDERED: .100"  
 SHEET SIZE: 4' X 8'  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 48  
 THICKNESS RECEIVED: .100"  
 SHEET SIZE RECEIVED: 4' X 8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>15/01/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061-T6 3.063  
 RECEIVED BY: Sonia P  
 DATE: 15/01/22  
 P/O#: 26885  
 QUANTITY ORDERED: 96  
 THICKNESS ORDERED: .063  
 SHEET SIZE: 4' X 12'  
 MATERIAL CERT RECEIVED: yes  
 QUANTITY RECEIVED: 96  
 THICKNESS RECEIVED: .063"  
 SHEET SIZE RECEIVED: 4' X 12'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Amk</u>	BY: _____
DATE: <u>15/01/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17075-T6 S.050  
 RECEIVED BY: Sonia P  
 DATE: 15/01/22  
 P/O# 26885 MATERIAL CERT RECEIVED: yes  
 QUANTITY ORDERED: 96' QUANTITY RECEIVED: 96'  
 THICKNESS ORDERED: .050 THICKNESS RECEIVED: .050"  
 SHEET SIZE: 4' X 12' SHEET SIZE RECEIVED: 4' X 12'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
INCORRECT FINISH	Y <input checked="" type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/>	
INCORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	
INCORRECT MATERIAL	Y <input checked="" type="checkbox"/>	
INCORRECT THICKNESS	Y <input checked="" type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	BY: _____
DATE: <u>15/01/22</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO26885**

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 1 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

PAID

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M304S12GA	304/316 0.100" Sheet	1/14/2015 Yes 1/14/2015		96.00 sf	\$8.42	\$808.32
	MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						
Line Total:							\$808.32
2	M304S16GA	304/316 Sheet .063	1/16/2015 Yes 1/16/2015		320.00 sf	\$5.11	\$1,636.50
	MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240						
Line Total:							\$1,636.50

SP15-01-21

Note:

12/23/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO26885**

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 2 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:** VENDOR'S TRUCK

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

3	M6061T6S.063	6061-T6 .063 Sheet	1/14/2015 Yes 1/14/2015	96.00 sf	\$2.37	\$227.12
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET  
AS PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209

**Line Total:** \$227.12

4	M7075T6S.050	7075-T6 SHEET .050	1/14/2015 Yes 1/14/2015	48.00 sf	\$4.15	\$199.25
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MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12  
OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209

**Line Total:** \$199.25

**Note:**

12/23/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO26885**

Purchase Order Date 12/23/2014

PO Print Date 12/23/2014

Page Number 3 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA – (Free Carrier)

5	71401-45	PROCUREMENT QUALITY CLAUSES	1/14/2015	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses

1/14/2015

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

Line Total: \$0.00

PO Total: \$2,871.19

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C2

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 12/23/2014